

TCM-1000A

SERVICE MANUAL

AEP Model



SPECIFICATIONS

Recording system	2-track 1-channel monaural						
Fast winding time	Approx. 2 min. 30 sec. with Sony cassette C-60						
Frequency response	100–8,000 Hz						
Tape speed	4.8 cm/sec. (1 7/8 ips) ±10% adjustable in playback						
Speaker	Approx. 4.5 cm (1 13/16 inches) dia.						
Power output (DC)	Speaker: 320 mW (at 10% harmonic distortion)						
Input	Microphone input jack (PLUG-IN-POWER) (minijack) sensitivity 0.2mV for 3kΩ or lower impedance						
Output	Earphones jack (stereo minijack) load impedance 8–300Ω						
Power requirements	3V DC, two R6 (size AA) batteries DC IN 3V jack accepts: optional Sony AC-D2M AC power adaptor available in European countries for use on 220 V AC, 50 Hz available in other countries for use on 120 V AC, 60 Hz or 220V AC, 50 Hz optional Sony DCC-70 car battery cord for use on 12V car battery						
Battery life	(hours)						
	<table border="1"><thead><tr><th>Batteries</th><th>Recording</th></tr></thead><tbody><tr><td>Sony battery SUM-3(NS)</td><td>Approx. 3</td></tr><tr><td>Sony alkaline battery AM3(N)</td><td>Approx. 7</td></tr></tbody></table>	Batteries	Recording	Sony battery SUM-3(NS)	Approx. 3	Sony alkaline battery AM3(N)	Approx. 7
Batteries	Recording						
Sony battery SUM-3(NS)	Approx. 3						
Sony alkaline battery AM3(N)	Approx. 7						
Dimensions	Approx. 161.5×31.5×109.7 mm (w/h/d) (6 1/4×1 1/4×4 1/8 inches)						
Weight	incl. projecting parts and controls Approx. 400 g (14 oz) incl. batteries, not incl. other accessories						

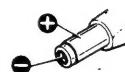
Model Name Using Similar Mechanism	TCM-1000
Tape Transport Mechanism Type	MT-1000-30

FEATURES

- **Pre-end reverse function** reverses the direction of the tape before the tape comes to an end, so recording is not interrupted.
- **TONE switch** cuts out background noise and concentrates on the frequencies of human voice to allow easier listening to conference recordings.
- **Pre-end alarm and pre-end indicator** notify you of the approaching end of the tape.
- **MIC (PLUG IN POWER) jacks** supply power to an optional flat microphone like Sony ECM-K8.
- **Built-in flat microphone**

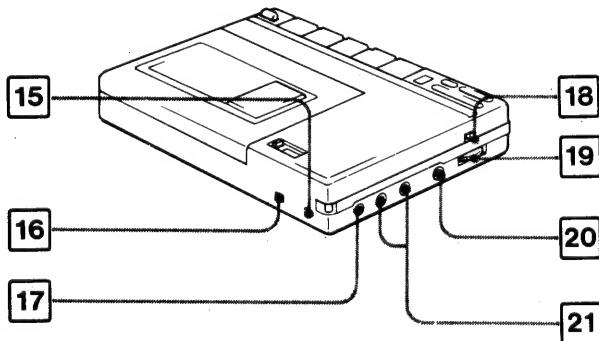
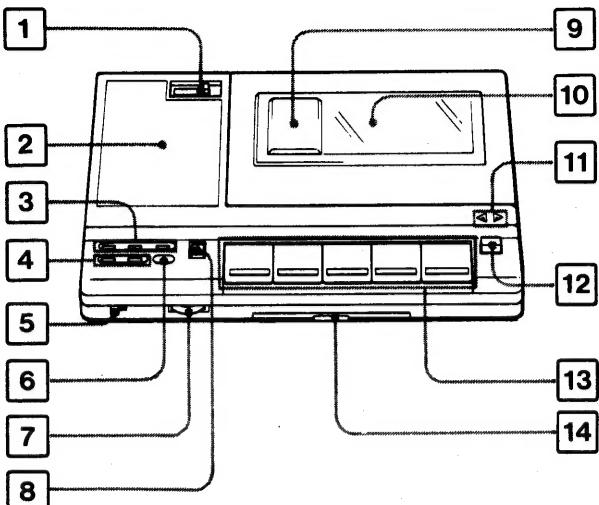
Note

If a car battery cord or AC power adaptor not manufactured by Sony is used, a fuse must be installed in the battery cord, or the AC power adaptor and the polarity of the plug must be as illustrated.



CASSETTE CORDER
SONY®

PARTS IDENTIFICATION



1 TAPE COUNTER and reset button

Use the counter to index the tape contents. Push the reset button to reset the counter to "000".

2 Speaker

3 REC/BATT (recording/battery) indicators

4 PRE-END indicators

5 TONE (REC/PB) selector

6 BATT CHECK (battery check) button

7 VOL (volume) control

8 PAUSE switch

To stop the tape momentarily, slide in the direction of the arrow. To restart the tape, slide back to the original position.

9 Flat Mic (built-in microphone)

10 Cassette compartment

11 DIRECTION (tape transport direction) indicators

►: for playback or recording on the front side
◀: for playback or recording on the reverse side

12 DIRECTION button

Press to change the tape transport direction.

13 Tape operation buttons

- REC (record) button
- PLAY (playback) button
- /◀◀ (fast winding) buttons
- STOP button

14 Battery compartment

15 DC IN 3 V (external power input) jack

Connect an AC power adaptor or car battery cord.

16 ALARM switch

17 REMOTE jack

Connect a remote control unit or foot switch.

18 PRE-END REVERSE switch

Set it to ON for continuous recording of both sides of the tape without interruption.

19 SPEED CONTROL

Adjust the playback speed. At the center click the playback is at normal speed.

20 ♀ ♂ (earphones) jack (stereo minijack)

21 MIC (PLUG IN POWER) jacks 1,2 (minijack)

TIPS FOR EASY OPERATION

TO KNOW THE TAPE END IN RECORDING MODE

Set the ALARM switch to ON during recording. The alarm sounds and the indicator begins blinking approximately a few minutes before the end of the tape.

If you set the ALARM switch to OFF, the alarm will not sound but the indicator will blink.

Note

If the tab of the reverse side is broken, the pre-end alarm sounds approximately two minutes before the end of the front side.

WHAT IS PRE-END REVERSE FUNCTION?

This function allows the unit to change the tape transport direction a few minutes before the front side of the tape reaches the end. Continuous recording of both sides of the tape can be made without interruption when the PRE-END REVERSE switch is set to ON.

When the switch is set to OFF, recording is interrupted at the beginning of the leader tape.

Note

The pre-end reverse function may not work with a cassette with large-diameter hubs, such as a 46-minute cassette.

TO STOP THE TAPE MOMENTARILY

Slide the PAUSE switch to the direction of the arrow.

To restart recording or playback, slide the PAUSE switch to the opposite direction of the arrow.

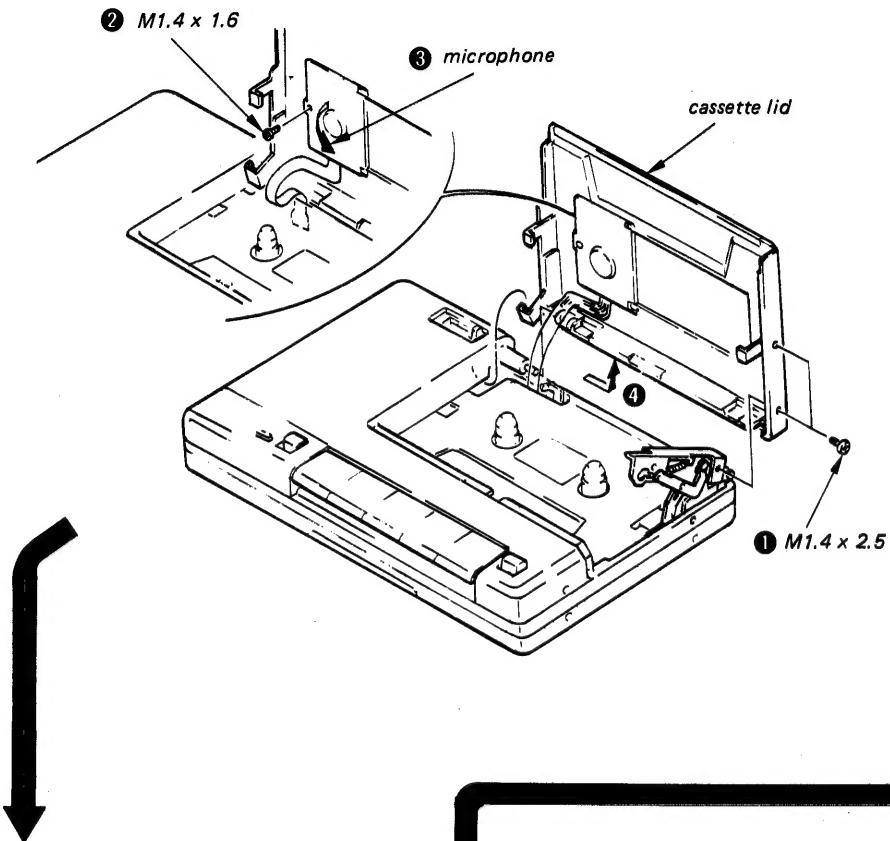
Notes

- PAUSE switch is automatically released when the STOP button is pressed.
- Do not press the DIRECTION button while the unit is in the pause mode. If you do, the unit may be damaged.

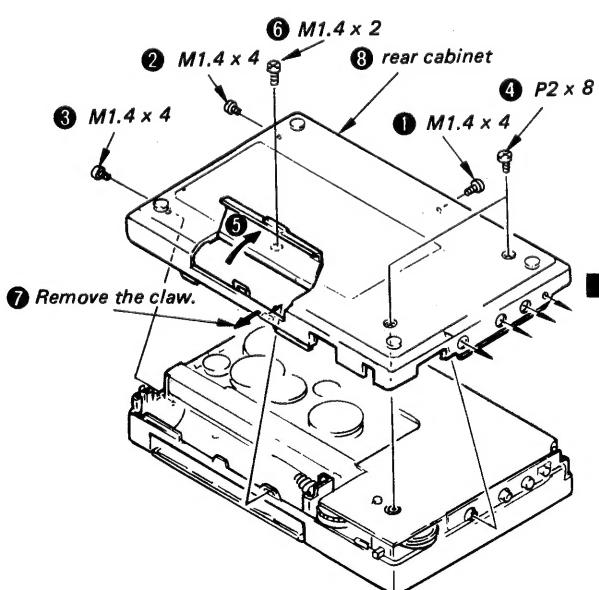
SECTION 1 DISASSEMBLY

Note: Follow the disassembly procedure in the numerical order given.

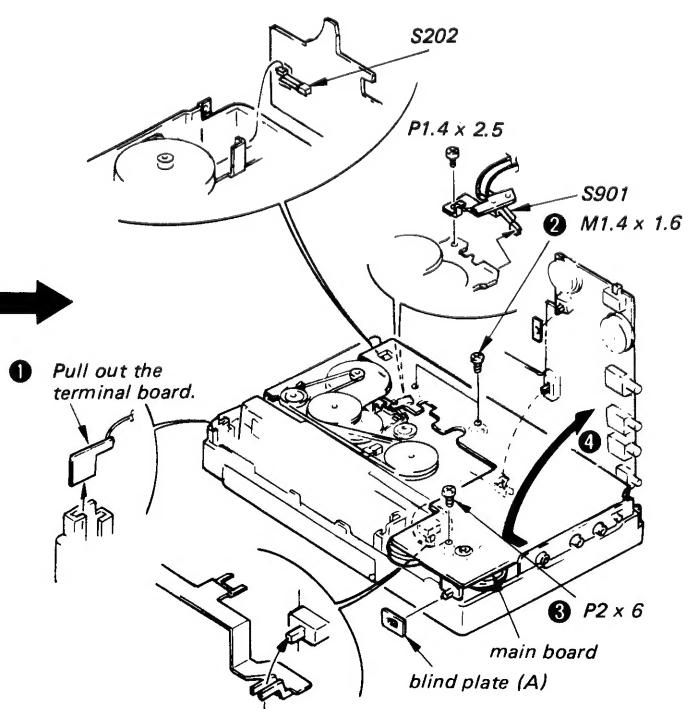
CASSETTE LID REMOVAL



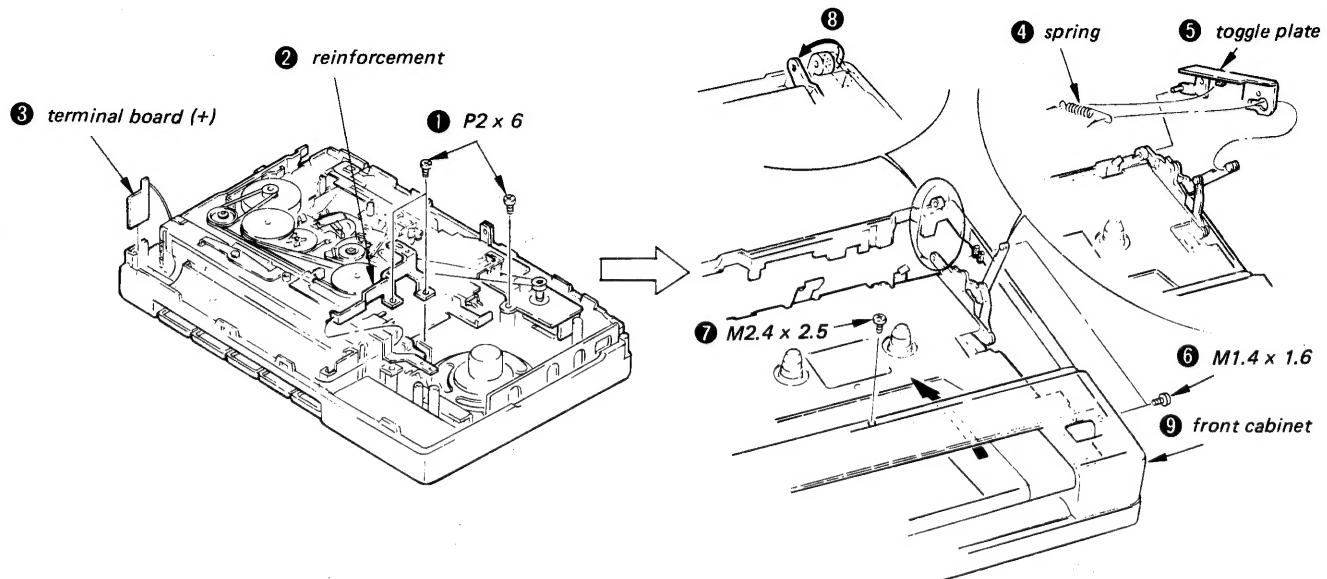
REAR CABINET REMOVAL



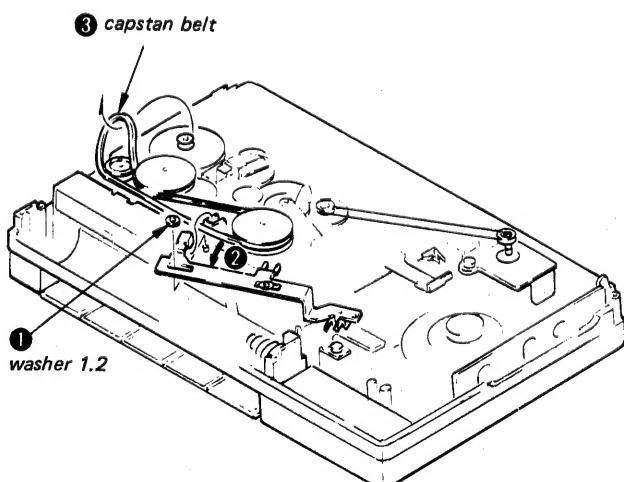
MAIN BOARD



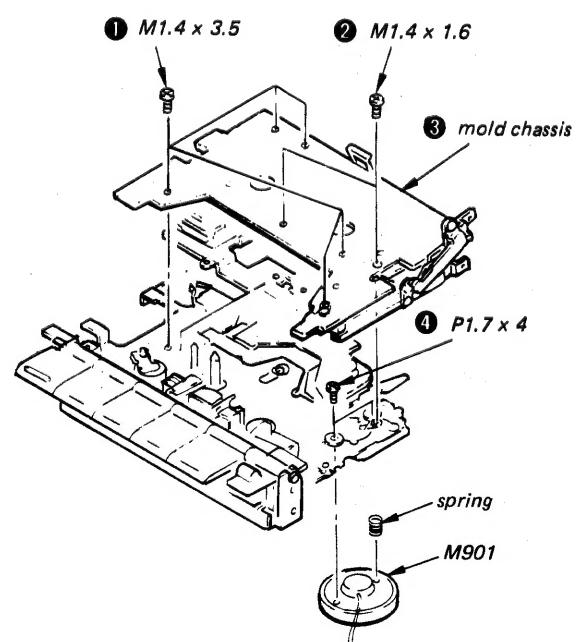
FRONT CABINET



CAPSTAN BELT REMOVAL



MOTOR (M901) REMOVAL



SECTION 2

ADJUSTMENTS

2-1. MECHANICAL ADJUSTMENT

PRECAUTION

1. Clean the following parts with a denatured-alcohol-moistened swab:

record/playback head	pinch roller
erase head	rubber belts
capstan	idle
2. Demagnetize the record/playback head with a head demagnetizer. (Do not bring the head demagnetizer close to the erase head.)
3. Do not use a magnetized screwdriver for the adjustments.
4. After the adjustments, apply suitable locking compound to the parts adjusted.
5. The adjustments should be performed with the rated power supply voltage (2.5 V dc) unless otherwise noted.

Torque Measurement

Mode	Torque Meter	Meter Reading
FWD	CQ-102C	22 - 48 g·cm (0.29 - 0.64 oz-inch)
REV	CQ-102RB	22 - 48 g·cm (0.29 - 0.64 oz-inch)
FF, REW	CQ-201B	more than 60 g·cm (0.83 oz-inch)
Back Tension	CQ-102C	0.5 - 5 g·cm (0.01 - 0.1 oz-inch)
Tape pulling force	CQ-403A	more than 60 g·cm (0.83 oz-inch)

Test Tape:

Type	Signal	Used for
P-4-A063	6.3 kHz, -10 dB	Azimuth Adjustment
WS-48A	3 kHz, 0 dB	Tape Speed Adjustment

2-2. ELECTRICAL ADJUSTMENTS

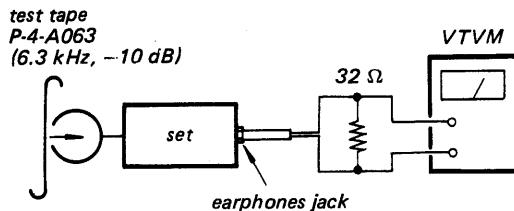
Record/playback Head Azimuth Adjustment

Setting:

VOL control: mechanical mid

Procedure:

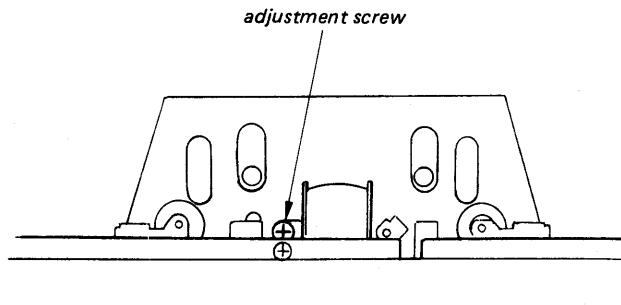
1. Mode: forward-playback



2. Turn the adjustment screw for maximum VTVM reading.
3. Set in the reverse-playback mode and repeat the steps 1 - 2.

Note: Several peaks may appear, but take the maximum.

Adjustment Location:



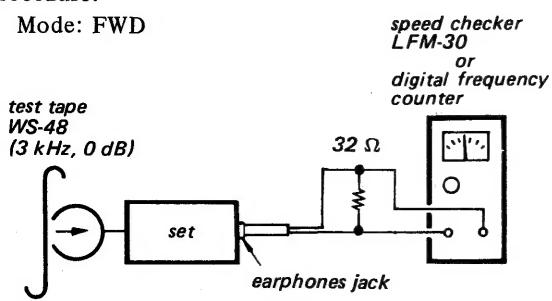
Tape Speed Adjustment

Setting:

Power supply voltage: 2 V dc
VOL control: mechanical mid

Procedure:

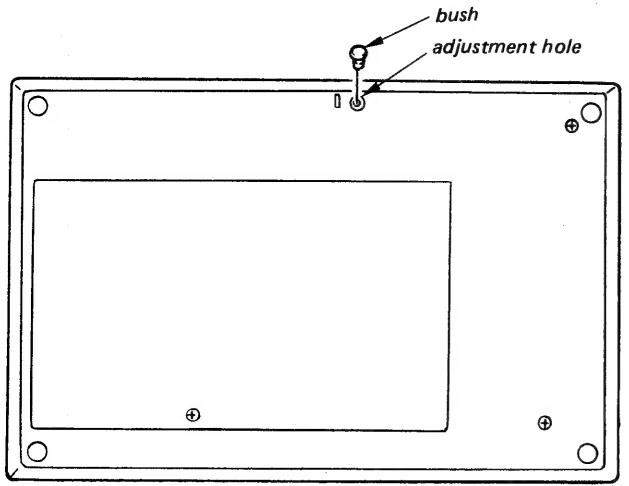
Mode: FWD



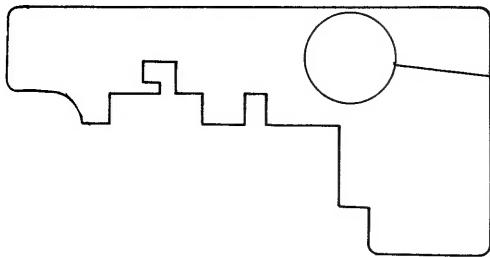
Specification:

Speed checker	Digital frequency counter
3,000 Hz $\pm 1\%$	2,970 – 3,030 Hz

Adjustment Location:



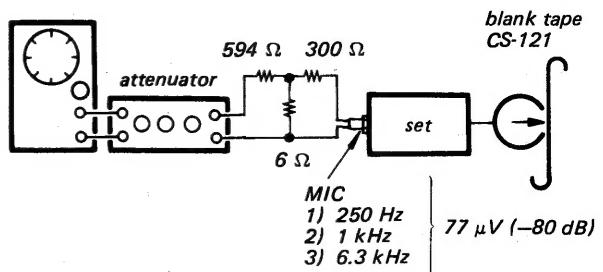
[MAIN BOARD]



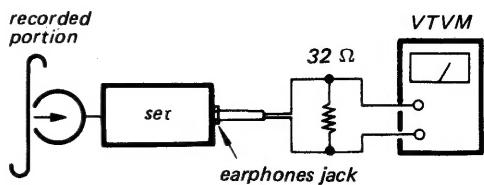
Record Bias Adjustment

Procedure:

1. Mode: record



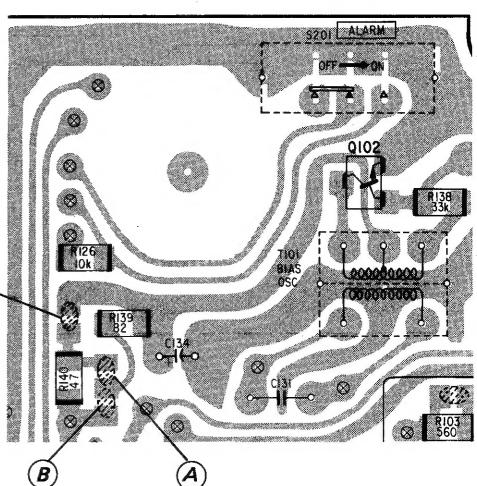
2. Mode: playback



3. Adjust the VOLUME control so that 1 kHz output is 77.5 mV (-20 dB).
4. Confirm that 250 Hz and 6.3 kHz output is -4 ± 3 dB relative to 1 kHz output.
5. If necessary, change the parttern connections and repeat the steps given above.

Pattern connection	VTVM reading (6.3 kHz)
(A)	high
(B)	low
(C)	high
(B) + (C)	low

Adjustment Location: main board

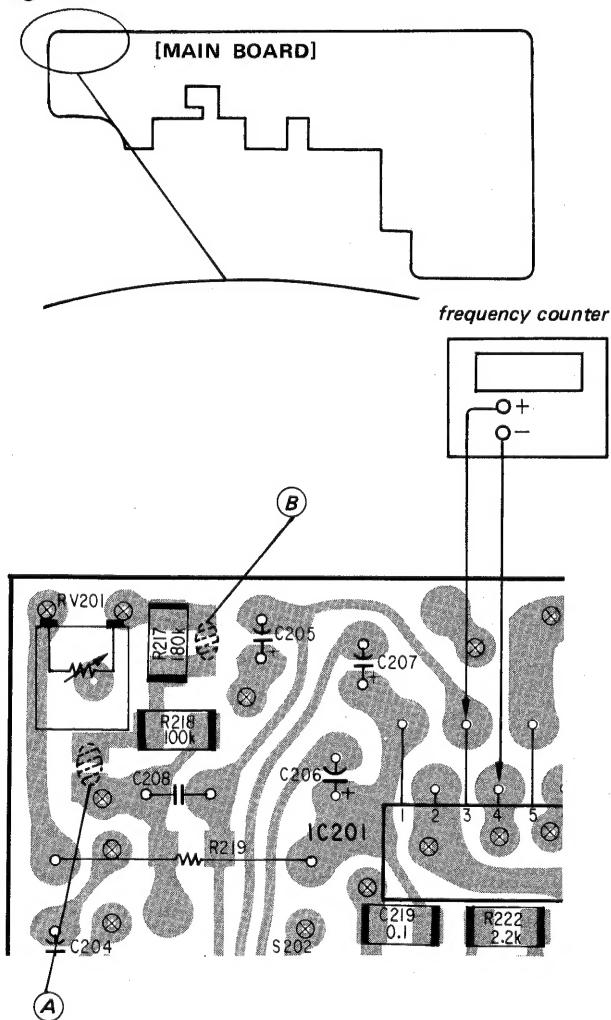


P.E.A (Pre-end alarm) Clock Frequency Adjustment**Setting:**

Supply of power voltage: 2 V

Procedure:

1. Connect a frequency counter as shown in the figure.



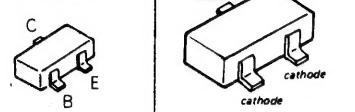
2. Put into the record mode and adjust RV201 so that the reading on the frequency counter at about the end of the tape is 960 – 1,000 Hz.
Standard tape: 60 min. tape (CS-121 or equivalent.)
3. If the adjustment control does not have enough range, change the connections of the patterns A, B and re-do the adjustment.
4. Confirm if the tape automatically reverses the direction at within 2 ± 1 min. from the end of the tape.

SECTION 3 DIAGRAMS

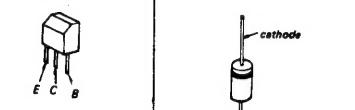
3-1. MOUNTING DIAGRAM —Conductor Side—

• Semiconductor Lead Layouts

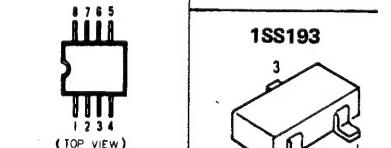
2SA812
2SC1623
2SD596



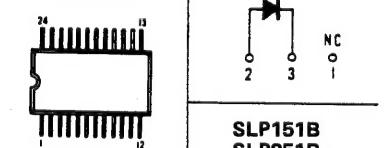
2SB733



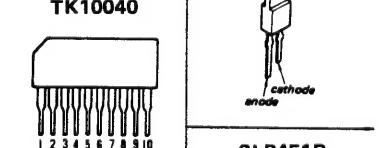
AN6612S



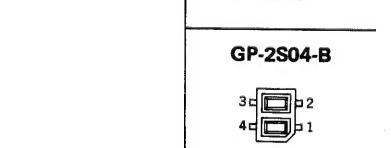
CX20107



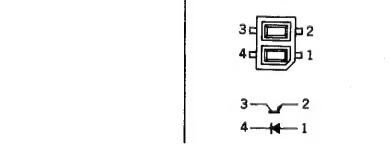
TK10040



SLP451B



GP-2S04-B

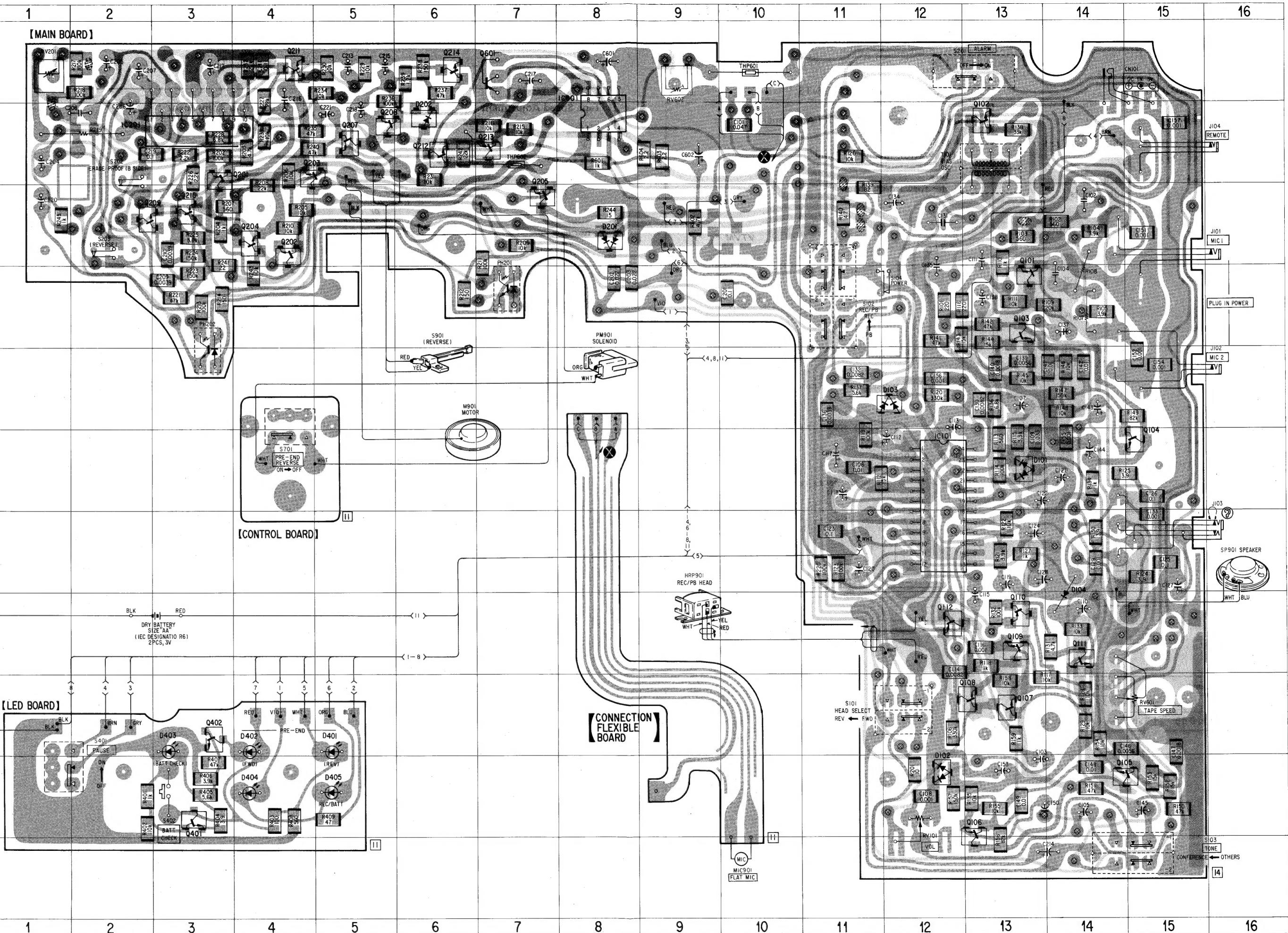


• SEMICONDUCTOR LOCATION

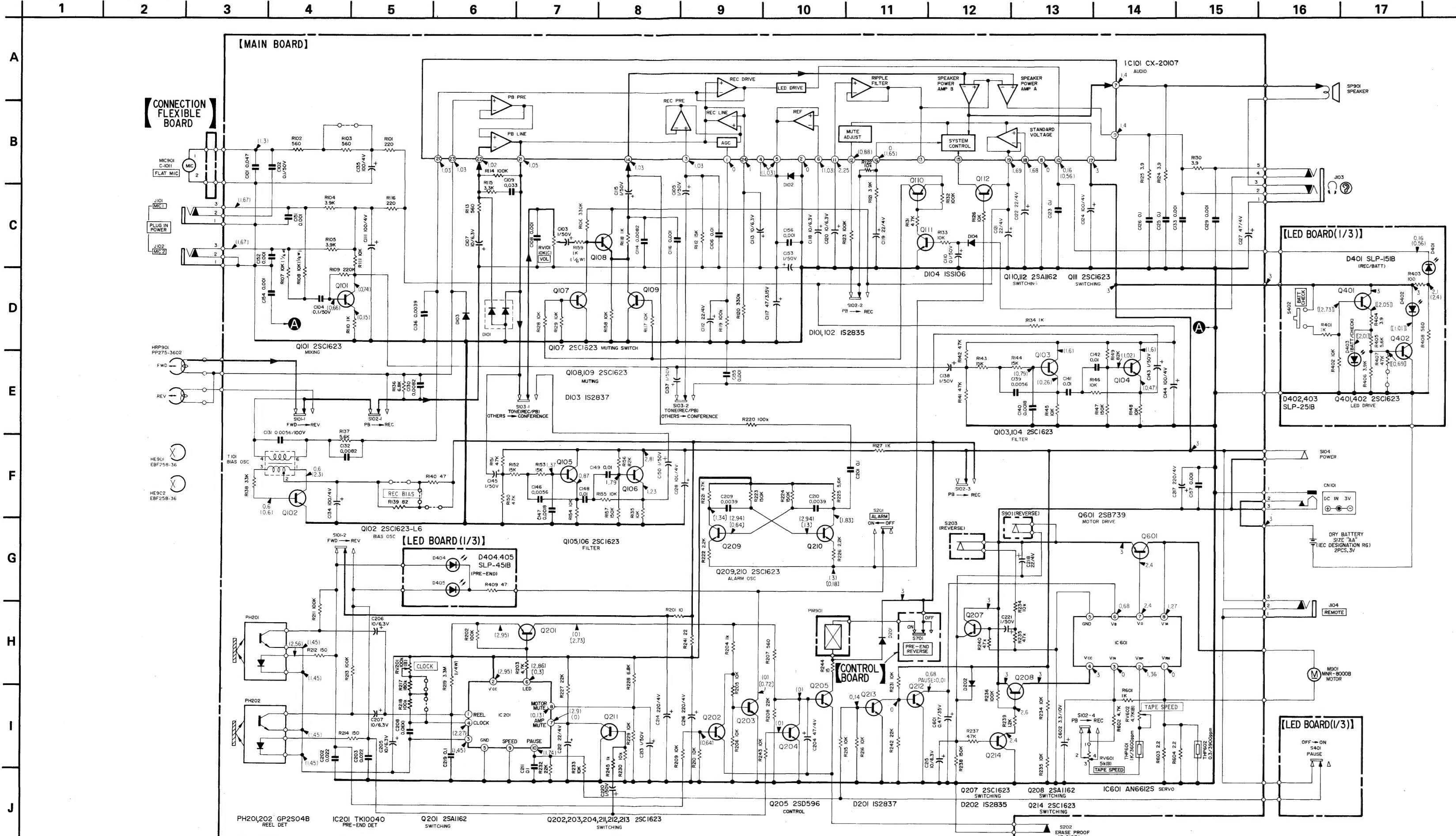
Ref. No.	Location
D101	F-13
D102	G-12
D103	F-12
D201	B-7
D401	J-5
D402	J-4
D403	J-3
D404	J-4
D405	J-5
IC101	G-12
IC201	B-3
IC601	B-8
PH201	D-7
PH202	E-3
Q101	D-13
Q102	B-13
Q103	E-14
Q104	F-15
Q105	J-13
Q106	J-13
Q107	D-10
Q108	C-9
Q201	I-14
Q202	J-14
Q203	B-11
Q204	C-3
Q205	B-4
Q206	B-9
Q207	C-4
Q208	C-2
Q209	C-3
Q210	A-4
Q211	B-5
Q212	B-5
Q213	A-6
Q214	C-6
Q215	C-7
Q216	C-7
Q601	A-7

Note:

- ○ : parts extracted from the component side.
- — : parts extracted from the conductor side.
- ■ : part mounted on the conductor side.
- ⊗ : Through hole.
- ■■■ : component-side pattern.



3-2. SCHEMATIC DIAGRAM



Note:

- capacitors are in μF unless otherwise noted. pF : μF or less are not indicated except for electrolytics tantalums.

sistors are in Ω and $\frac{1}{2}\text{W}$ or less unless otherwise ed.

: B+ bus.

: adjustment for repair.

voltage is 3 V DC and fed with regulated dc power from DC in 3 V (external power voltage) jack. ges are DC with respect to ground in no-signal con-

ark : PLAY mode

): B side (with the erase proof claw) REC mode

]): B side (without the erase proof claw) REC mode

]: PRE-END detect mode

>: direction mode

>>: Plunger operation mode

]]: BATT. check mode

ng are taken under no-signal conditions with a volt meter.

— : signal path.

h

Ref. No.	Switch	Position
S101	DIRECTION	FWD
S102	REC/PB	PB
S103	TONE (REC/PB)	OTHERS
S104	POWER	ON
S201	ALARM	OFF
S202	ERASE PROOF (B SIDE)	OFF
S203	REVERSE	OFF
S401	PAUSE	OFF
S402	BATTERY CHECK	—
S701	PRE-END REVERSE	OFF
S901	(REVERSE)	OFF

SECTION 4

EXPLODED VIEWS AND PARTS LIST

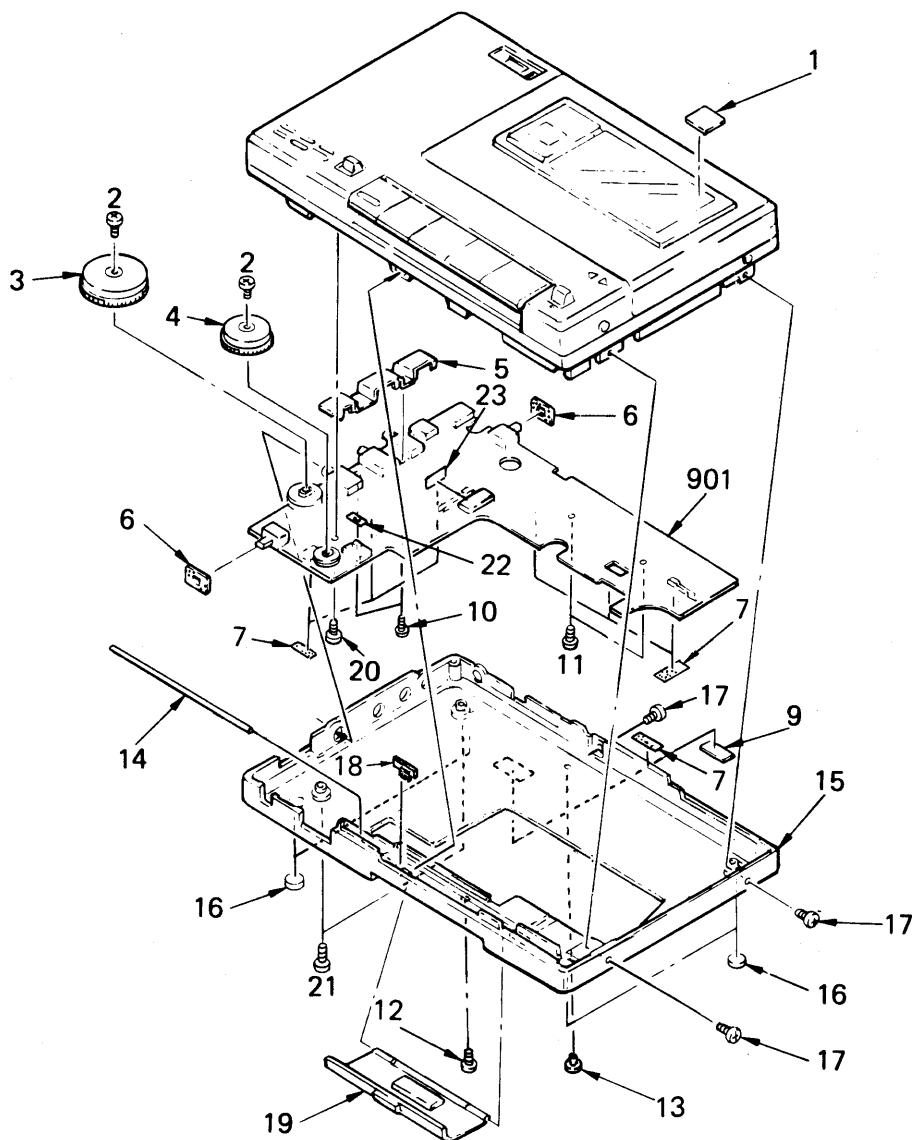
NOTE:

The mechanical parts with no reference number in the exploded views are not supplied.

• Items marked "★" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

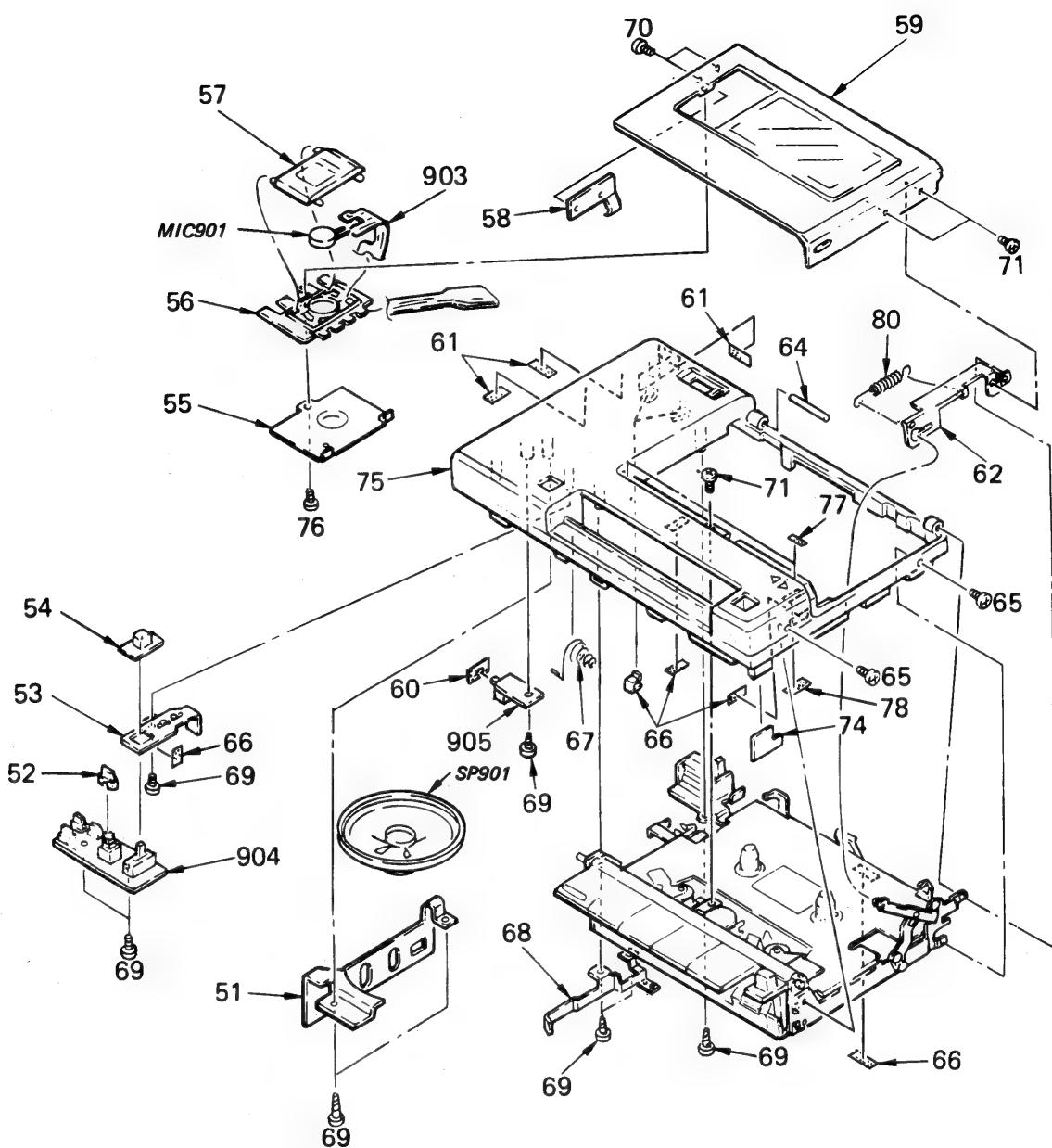
• The construction parts of an assembled part are indicated with a collation number in the remark column.

(1)



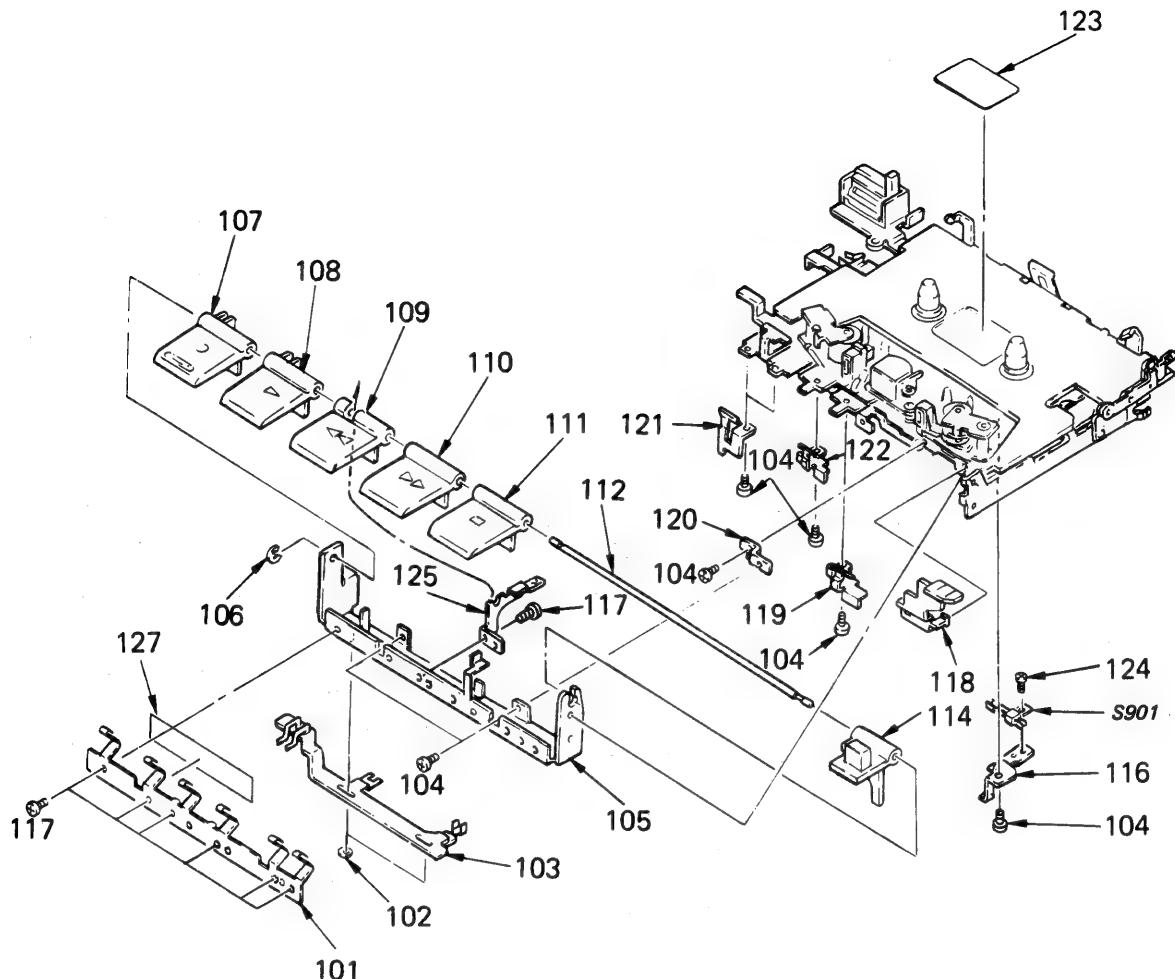
No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
1	3-703-710-01	STICKER, SONY SYMBOL (12)		13	3-545-657-11	BUSH	
2	3-318-205-01	SCREW (1.7X2.5)		14	3-335-528-01	SHAFT, BATTERY CASE LID	
3	3-335-520-01	KNOB, SPEED CONTROL		15	X-3335-530-1	CABINET ASSY, REAR	
4	3-335-519-01	KNOB, VOLUME		16	3-320-382-01	FOOT, RUBBER	
5	*3-335-590-01	CLAMP, JACK		17	3-703-816-12	SCREW (M1.4X4.0), SPECIAL HEAD	
6	3-305-653-00	PLATE (A), BLIND		18	3-335-597-01	PLATE, LOCK, BATTERY CASE LID	
7	3-831-441-11	CUSHION (B)		19	X-3335-528-1	LID ASSY, BATTERY	
9	*3-701-999-00	LABEL, SERIAL NUMBER		20	7-685-104-19	SCREW +P 2X6 TYPE2 SLIT	
10	3-703-816-01	SCREW (M1.4X2.0), SPECIAL HEAD		21	7-685-105-19	SCREW +P 2X8 TYPE2 SLIT	
11	3-703-816-31	SCREW (M1.4X1.6), SPECIAL HEAD		22	3-570-921-00	SPACER, SWITCH	
12	3-703-502-12	SCREW		23	3-703-929-01	SPACER, SWITCH	
				901	*A-3015-540-A	MAIN BOARD ASSY	

(2)



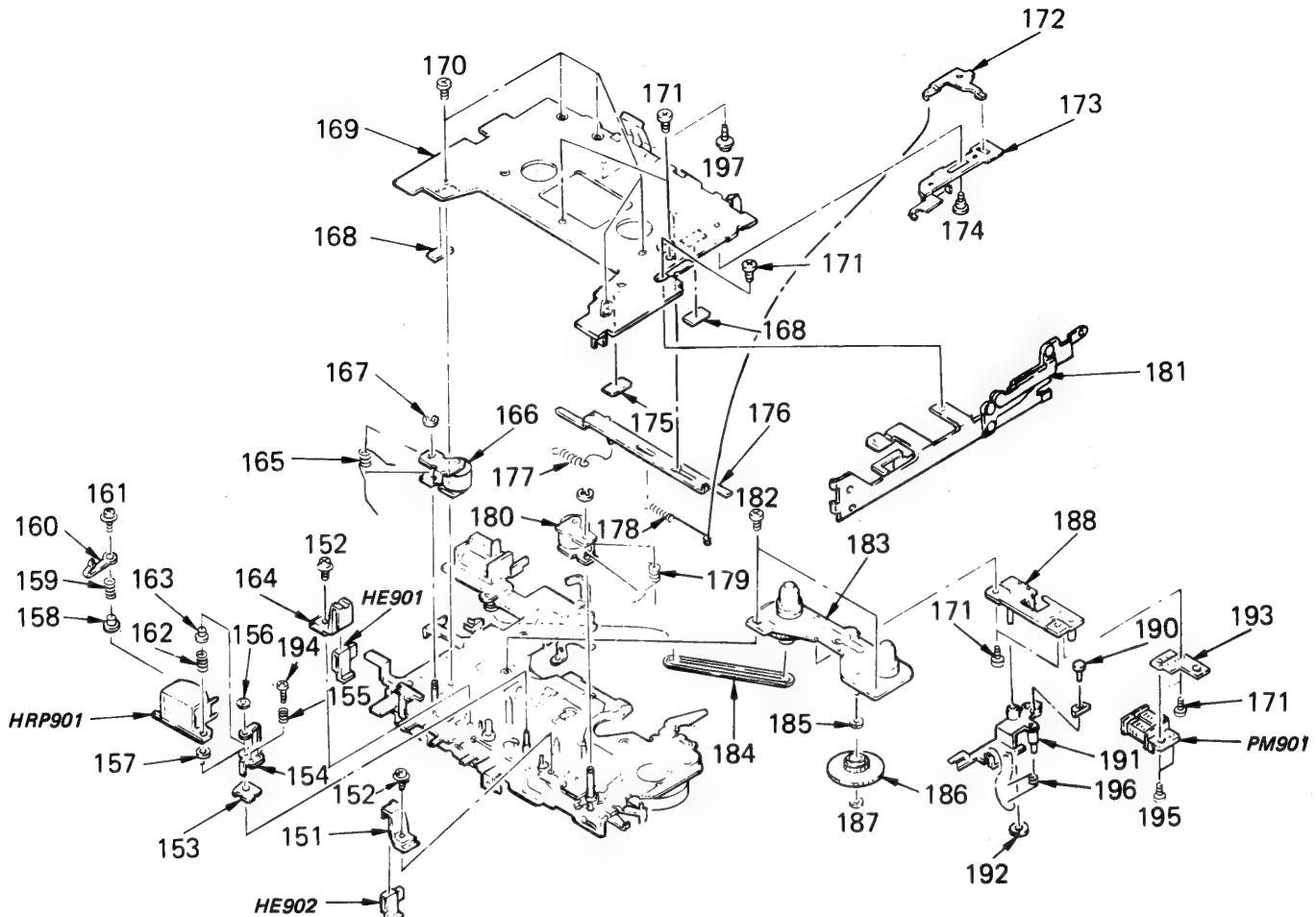
No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
51	*3-335-530-01	REINFORCEMENT, JACK		69	7-685-104-19	SCREW +P 2X6 TYPE2 SLIT	
52	3-335-559-01	BUTTON, CHECK		70	3-317-706-21	SCREW (M1.4X1.4)	
53	*X-3335-508-1	LEVER ASSY, PAUSE RETURN		71	3-703-816-42	SCREW (M1.4X2.5), SPECIAL HEAD	
54	3-335-518-01	KNOB, PAUSE		74	3-335-539-01	TERMINAL BOARD, (+)	
55	*3-335-529-02	COVER, MICROPHONE		75	X-3335-527-1	CABINET (FRONT) ASSY	
56	*3-335-544-01	CUSHION, MICROPHONE		76	3-703-816-02	SCREW (M1.4X2.0), SPECIAL HEAD	
57	X-3335-502-1	ORNAMENT ASSY, MICROPHONE		77	3-485-330-11	FELT	
58	3-335-547-02	ARM (A), CASSETTE LID		78	9-911-838-XX	CUSHION	
59	X-3335-503-2	LID ASSY, CASSETTE		80	3-337-501-01	SPRING, TENSION	
60	3-337-530-01	BLIND, SWITCH		903	1-619-199-11	PC BOARD, CONNECTION FLEXIBLE	
61	3-831-441-11	CUSHION (B)		904	*1-619-208-11	PC BOARD, LED	
62	X-3335-506-2	PLATE ASSY, TOGGLE		905	*1-622-918-11	PC BOARD, CONTROL	
64	3-335-540-02	SHAFT (LEFT), CASSETTE		MIC901	8-814-184-00	MICROPHONE UNIT (C-1011)	
65	3-703-816-12	SCREW (M1.4X4.0), SPECIAL HEAD		SP901	1-503-322-11	SPEAKER	
66	3-831-441-XX	CUSHION, SPEAKER					
67	3-325-414-01	SPRING					
68	*3-335-593-02	REINFORCEMENT					

(3)



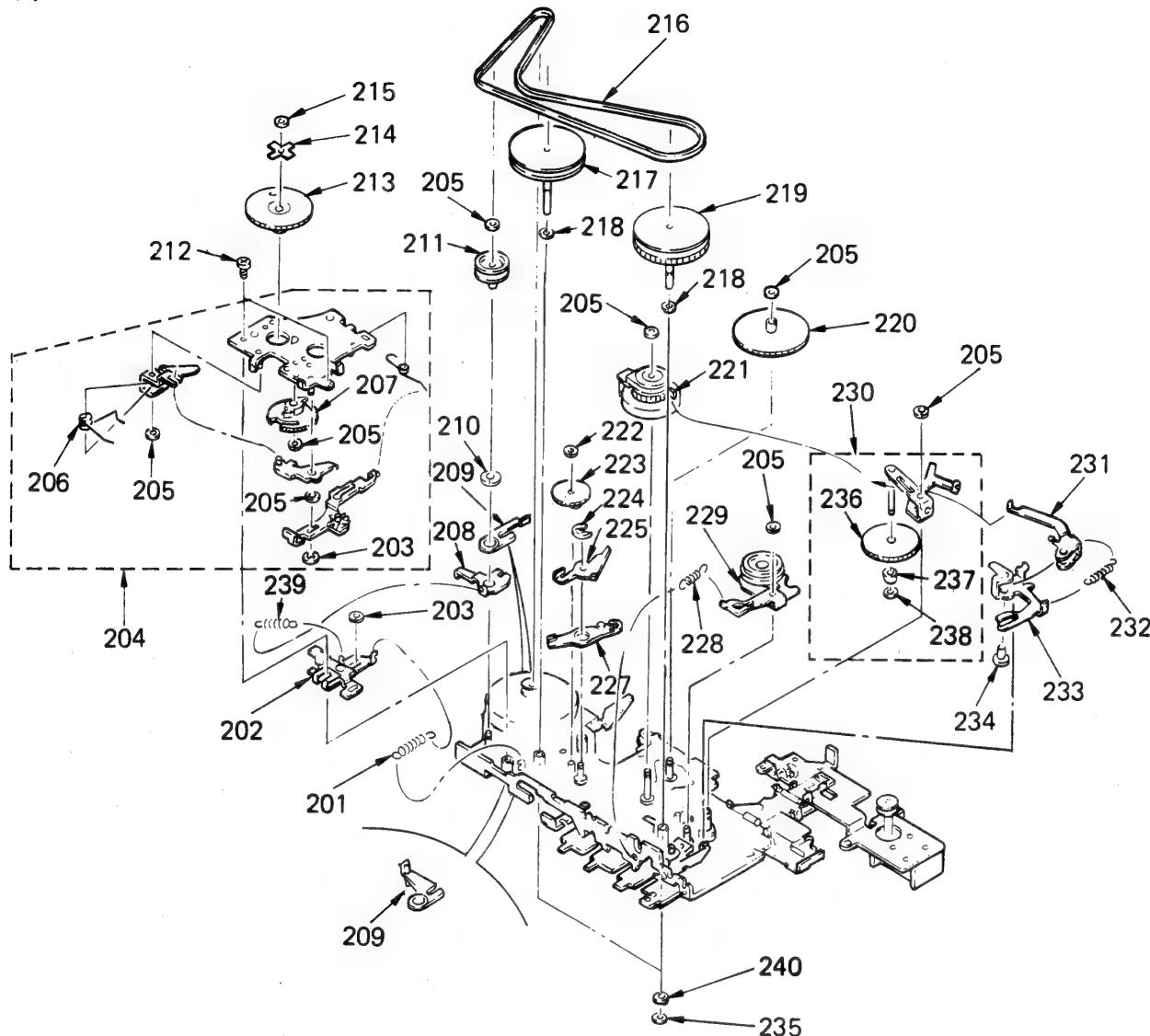
No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
101	3-335-512-02	SPRING		114	3-335-517-02	BUTTON, DIRECTION	
102	3-559-408-11	WASHER, POLYETHYLENE, DIA.1.2		115	*3-335-537-02	BRACKET (B), SW	
103	*X-3335-505-1	LEVER ASSY, SELECTION		117	3-703-816-31	SCREW (M1.4X1.6), SPECIAL HEAD	
104	3-703-816-01	SCREW (M1.4X2.0), SPECIAL HEAD		118	*3-335-513-01	PLATE, INDICATION, DIRECTION	
105	*X-3335-501-2	CHASSIS ASSY, BUTTON		119	*3-335-506-01	BRACKET, FF BUTTON	
106	3-590-768-00	RING (A), E		120	*3-335-531-01	BRACKET, CHASSIS	
107	3-335-501-03	BUTTON, REC		121	*3-335-504-01	BRACKET, REC BUTTON	
108	3-335-532-02	BUTTON, FWD		122	*3-335-505-01	BRACKET, REW BUTTON	
109	3-335-502-02	BUTTON, REW		123	3-556-221-00	PLATE, ORNAMENTAL	
110	3-335-533-02	BUTTON, FF		124	4-883-930-00	SCREW, PRECISION +P 1.4X2.5	
111	3-335-503-02	BUTTON, STOP		125	*3-335-598-01	BRACKET, BUTTON SHAFT	
112	*3-335-508-01	SHAFT, BUTTON		127	*3-337-531-01	CUSHION	
				S901	1-553-226-00	SWITCH, LEAF	

(4)



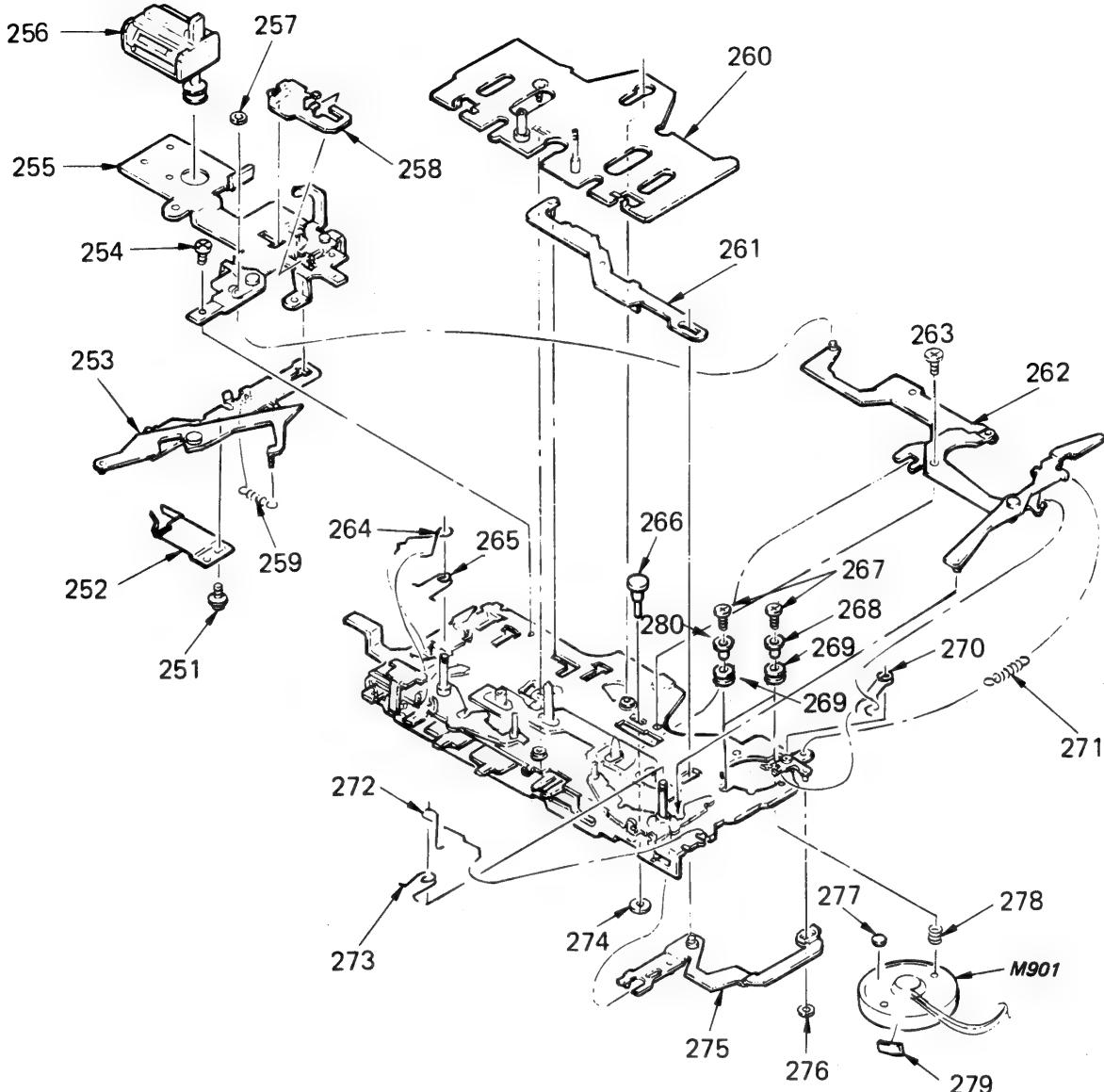
No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
151	3-328-411-01	GUIDE (R), E		176	*3-328-407-01	SLIDER (R), REC PREVENTION	
152	3-703-925-11	SCREW (M1.4X2.8)		177	3-328-472-01	SPRING, TENSION	
153	3-328-386-01	RETAINER, SCREW, ADJUSTMENT		178	3-328-360-01	SPRING, TENSION	
154	3-328-378-01	LEVER, AZIMUTH		179	3-328-368-01	SPRING (RC)	
155	3-302-492-00	SPRING, COMPRESSION		180	X-3328-313-1	PINCH LEVER (R) ASSY	
156	3-578-242-11	WASHER		181	*X-3335-510-2	LEVER ASSY, RETURN	
157	3-315-495-51	WASHER		182	3-703-816-01	SCREW (M1.4X2.0), SPECIAL HEAD	
158	3-325-358-01	COLLAR, AZIMUTH		183	X-3335-514-1	TABLE ASSY, REEL	
159	3-318-106-01	SPRING (H), COMPRESSION		184	3-335-563-01	BELT	
160	*3-335-566-01	CLAMP, HEAD REED		185	3-701-441-01	WASHER	
161	3-703-502-12	SCREW		186	X-3335-518-1	GEAR (B) ASSY, T	
162	3-328-351-01	SPRING, COMPRESSION		187	3-570-615-00	POLY-WASHER (DIA.1.2)	
163	3-328-350-01	SPACER, HEAD SHAFT SPRING		188	*X-3335-511-2	BRACKET ASSY, PM	
164	3-328-410-01	GUIDE (F), E		190	3-335-569-01	PIN, PM	
165	3-328-367-01	SPRING (FC)		191	3-335-580-02	LEVER, PM	
166	X-3328-338-1	PINCH LEVER (F) ASSY		192	3-578-224-00	WASHER	
167	3-590-768-00	RING (A), E		193	*3-335-568-02	SPACER, PM	
168	3-328-483-11	SHEET		194	7-627-551-38	SCREW, PRECISION +P 1.4X5	
169	X-3335-512-2	CHASSIS ASSY, MOLD		195	7-627-850-37	SCREW, PRECISION +P 1.4X1.4	
170	3-703-816-52	SCREW (M1.4X3.5), SPECIAL HEAD		196	3-337-508-01	SPRING	
171	3-703-816-32	SCREW (M1.4X1.6), SPECIAL HEAD		197	3-318-201-11	SCREW (B)(1.4X3), TAPPING	
172	*3-328-359-01	LEVER (R), ERASING PROTECTION		HE901	A-3163-109-A	HOLDER (F) SUB ASSY, E	
173	*3-335-565-01	SLIDER (R), ERASING PROTECTION		HE902	A-3163-108-A	HOLDER (R) SUB ASSY, E	
174	3-328-474-01	SHAFT, SLIDER (R)		HRP901	1-543-383-11	HEAD, MAGNETIC (REC/PB)	
175	3-328-483-21	SHEET		PM901	1-454-431-21	SOLENOID, PLUNGER	

(5)



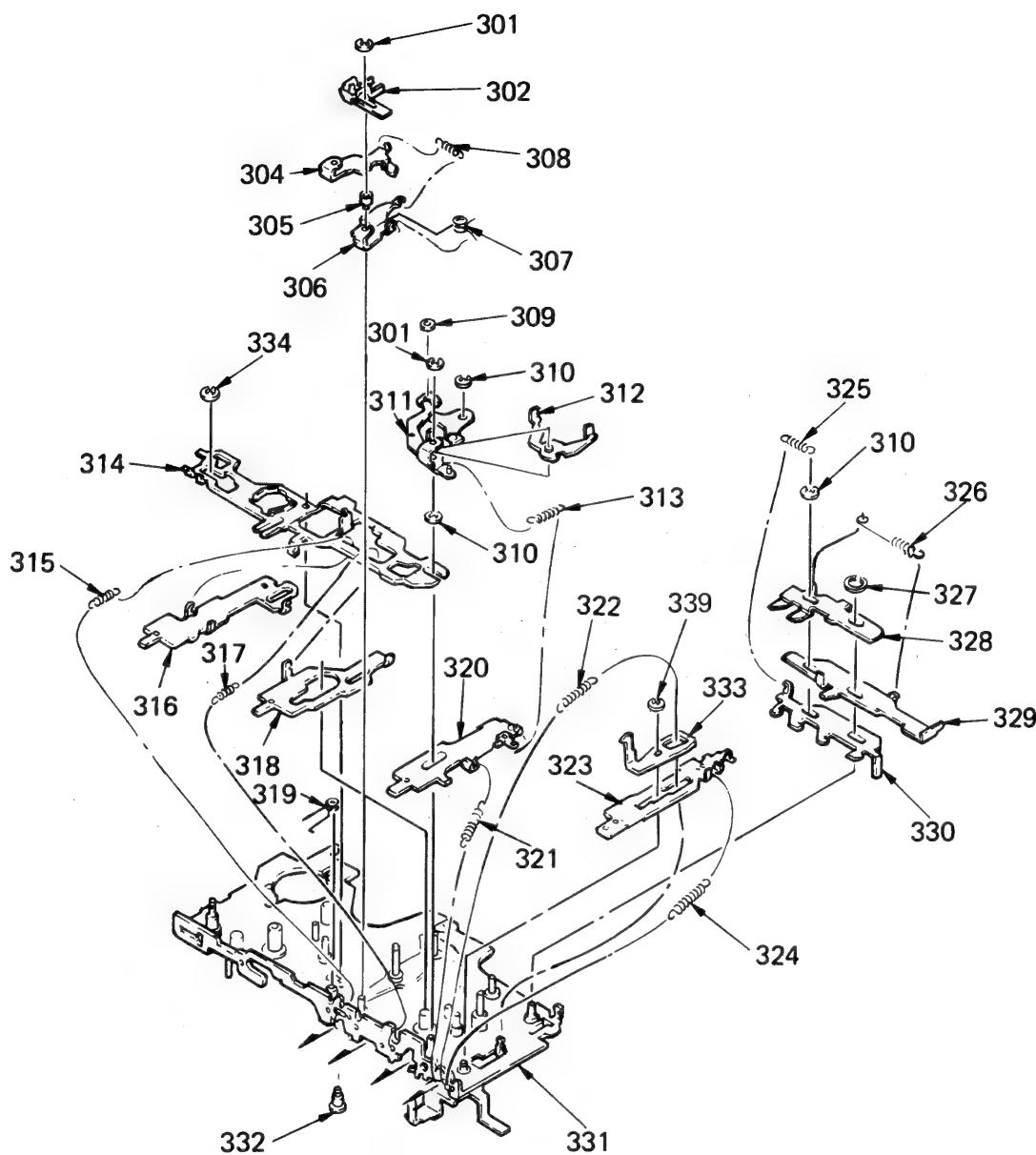
No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
201	3-328-439-01	SPRING, TENSION		222	3-325-394-01	WASHER, STOPPER	
202	*X-3328-333-1	SLIDER ASSY, RETURN		223	3-325-323-01	GEAR, CAM	
203	3-327-710-01	RING, RETAINING		224	3-325-386-01	RING (A), C	
204	*A-3039-289-A	PC BOARD COMPLETE ASSY, D	203,206,207	225	3-339-101-01	LEVER, SHUT-OFF	
205	3-570-615-00	POLY-WASHER (DIA.1.2)		227	3-325-326-01	LEVER (B), SHUT-OFF	
206	3-328-352-01	SPRING		228	3-570-552-00	SPRING, TENSION	
207	3-325-363-01	GEAR, D		229	X-3335-728-1	IDLER COMPLETE ASSY (A), FWD	
208	3-328-395-01	LEVER (A), FWD RETURN		230	*X-3328-325-1	LEVER ASSY, FR GEAR	
209	3-328-396-01	LEVER, RETURN SW		231	3-328-448-01	LEVER (B), CENTER RETURN	
210	3-328-432-01	WASHER, STOPPER		232	3-328-438-01	SPRING, TENSION	
211	3-324-945-01	PULLEY, MIDWAY		233	3-328-435-01	LEVER, PREVENTION, SHUT-OFF	
212	3-703-816-01	SCREW (M1.4X2.0), SPECIAL HEAD		234	3-328-344-01	COLLAR, PREVENTION, S	
214	3-328-447-01	SPRING		235	3-321-483-01	RING, RETAINING	
213	3-328-460-01	GEAR, SHUT OFF		236	3-324-947-01	GEAR, FR	
215	3-578-242-11	WASHER		237	3-327-711-01	COLLAR (FR)	
216	3-325-387-01	BELT		238	3-318-136-01	WASHER, POLYETHYLENE, DIA. 1.2	
217	X-3325-206-1	FLYWHEEL (F) ASSY		239	3-328-471-01	SPRING, TENSION	
218	3-321-489-01	WASHER		240	3-578-254-00	RING, RETAINING, E1.2	
219	X-3325-213-1	FLYWHEEL (R) ASSY					
220	3-325-324-01	GEAR, IDLER					
221	X-3324-921-5	LIMITER ASSY, FWD					

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No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
251	3-703-502-12	SCREW		267	7-627-552-48	SCREW, PRECISION +P 1.7X4	
252	*3-335-564-01	SPRING		268	3-325-385-01	SPACER, MOTOR	
253	*X-3328-330-1	LEVER (B) ASSY, REC		269	3-570-770-00	CUSHION (A), MOTOR	
254	3-703-816-02	SCREW (M1.4X2.0), SPECIAL HEAD		270	3-328-358-01	SPRING	
255	*X-3335-515-2	BRACKET ASSY, COUNTER		271	3-547-668-00	SPRING, TENSION	
256	1-548-558-61	TIMER, TAPE		272	3-328-394-01	SPRING (R)	
257	3-570-615-00	POLY-WASHER (DIA.1.2)		273	3-328-371-01	SPRING (R)	
258	3-328-364-01	SLIDER (F), REC PREVENTION		274	3-578-224-00	WASHER	
259	3-561-626-00	SPRING, TENSION		275	*X-3328-328-1	LEVER ASSY, MODE SELECTION	
260	X-3328-316-1	CHASSIS ASSY, HEAD		276	3-578-242-21	WASHER	
261	*X-3328-342-1	SLIDER ASSY, SHUT-OFF		277	3-570-937-00	CUSHION (C), MOTOR	
262	*X-3328-318-1	LEVER (C) ASSY, REC		278	3-337-502-01	SPRING, COMPRESSION	
263	3-328-436-01	SHAFT, LEVER (C), REC		279	3-831-441-XX	SPACER	
264	3-328-403-01	SPRING (F)		280	*3-337-524-01	CUSHION, MOTOR	
265	3-328-372-01	SPRING (F)		M901	1-541-417-11	MOTOR	
266	3-328-402-01	SHAFT (B), SLIDE					

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No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
301	3-578-254-00	RING, RETAINING, E1.2		319	3-337-525-01	SPRING	
302	3-328-454-01	SPRING		320	*3-328-449-11	LEVER (C), FWD	
304	3-325-265-01	LEVER (C), IDLER		321	3-328-354-01	SPRING, TENSION	
305	3-325-263-01	COLLAR (B), IDLER		322	3-325-347-01	SPRING, TENSION	
306	*3-328-433-01	LEVER (D), IDLER		323	3-328-408-11	LEVER, REC	
307	3-328-473-01	SPRING		324	3-308-704-00	SPRING, TENSION	
309	3-570-615-00	POLY-WASHER (DIA.1.2)		325	3-570-552-00	SPRING, TENSION	
310	3-590-768-00	RING (A), E		326	3-328-353-01	SPRING, TENSION	
311	*X-3328-308-1	LEVER (D) ASSY, H		327	3-325-386-01	RING (A), C	
312	3-328-341-01	LEVER (A), RETURN, CENTER		328	*3-328-450-01	LEVER (FR), SWITCH	
313	3-328-345-01	SPRING, TENSION		329	*3-335-561-01	LEVER, SW	
314	*X-3328-312-1	SLIDER ASSY, D		330	3-328-485-01	PLATE, LOCK	
315	3-328-486-01	SPRING, TENSION		331	*X-3335-516-2	CHASSIS ASSY, MECHANICAL	
316	*3-325-365-21	LEVER, FF		332	3-328-393-01	SCREW, D SLIDER	
317	3-325-345-01	SPRING, TENSION (POWER TENSION)		333	*3-328-482-01	LEVER, RELEASE, PAUSE	
318	*3-325-325-21	LEVER, REW		339	7-624-104-04	STOP RING 2.0, TYPE -E	

SECTION 5

ELECTRICAL PARTS LIST

NOTE:

- Items marked "★" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- If there are two or more same circuits in a set such as a stereophonic machine, only typical circuit parts may be indicated and capacitors and resistors in other same circuits may be omitted.

CAPACITORS:
MF:μF, PF:μμF.

RESISTORS

- All resistors are in ohms.
- F : nonflammable

COILS

- MMH : mH, UH : μH

SEMICONDUCTORS

In each case, U : μ, for example:
UA... : μA..., UPA... : μPA..., UPC... : μPC,
UPD... : μPD...

ELECTRICAL PARTS

Ref.No.	Part No.	Description			
901	*A-3015-540-A	MAIN BOARD ASSY			
903	1-619-199-11	PC BOARD, CONNECTION FLEXIBLE			
904	*1-619-208-11	PC BOARD, LED			
905	*1-622-918-11	PC BOARD, CONTROL			
C101	1-163-035-00	CERAMIC CHIP 0.047MF	50V		
C102	1-124-766-00	ELECT 0.1MF	20%	50V	
C103	1-124-438-00	ELECT 1MF	20%	50V	
C104	1-124-766-00	ELECT 0.1MF	20%	50V	
C105	1-124-438-00	ELECT 1MF	20%	50V	
C106	1-163-021-00	CERAMIC CHIP 0.01MF	10%	50V	
C107	1-124-462-00	ELECT 10MF	20%	6.3V	
C108	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C109	1-163-034-00	CERAMIC CHIP 0.033MF		50V	
C110	1-124-463-00	ELECT 0.1MF	20%	50V	
C111	1-124-433-00	ELECT 100MF	20%	4V	
C112	1-124-430-00	ELECT 22MF	20%	4V	
C113	1-124-462-00	ELECT 10MF	20%	6.3V	
C114	1-163-020-00	CERAMIC CHIP 0.0082MF	10%	50V	
C115	1-124-438-00	ELECT 1MF	20%	50V	
C116	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C117	1-131-393-00	TANTALUM 47MF	10%	3.15V	
C118	1-124-462-00	ELECT 10MF	20%	6.3V	
C119	1-124-430-00	ELECT 22MF	20%	4V	
C120	1-124-462-00	ELECT 10MF	20%	6.3V	
C121	1-124-430-00	ELECT 22MF	20%	4V	
C122	1-124-430-00	ELECT 22MF	20%	4V	
C123	1-163-038-00	CERAMIC CHIP 0.1MF		25V	
C124	1-124-433-00	ELECT 100MF	20%	4V	
C125	1-163-038-00	CERAMIC CHIP 0.1MF		25V	
C126	1-163-038-00	CERAMIC CHIP 0.1MF		25V	
C127	1-124-432-00	ELECT 47MF	20%	4V	
C128	1-124-433-00	ELECT 100MF	20%	4V	
C129	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C130	1-163-020-00	CERAMIC CHIP 0.0082MF	10%	50V	
C131	1-106-190-00	MYLAR 0.0056MF	5%	100V	
C132	1-163-020-00	CERAMIC CHIP 0.0082MF	10%	50V	
C133	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C134	1-124-433-00	ELECT 100MF	20%	4V	
C135	1-124-433-00	ELECT 100MF	20%	4V	
C136	1-163-016-00	CERAMIC CHIP 0.0039MF	10%	50V	
C137	1-124-438-00	ELECT 1MF	20%	50V	
C138	1-124-438-00	ELECT 1MF	20%	50V	
C139	1-163-018-00	CERAMIC CHIP 0.0056MF	10%	50V	
C140	1-163-012-00	CERAMIC CHIP 0.0018MF	10%	50V	
C141	1-163-021-00	CERAMIC CHIP 0.01MF	10%	50V	
C142	1-163-021-00	CERAMIC CHIP 0.01MF	10%	50V	

ELECTRICAL PARTS

Ref.No.	Part No.	Description			
C143	1-124-438-00	ELECT 1MF	20%	50V	
C144	1-124-433-00	ELECT 100MF	20%	4V	
C145	1-124-438-00	ELECT 1MF	20%	50V	
C146	1-163-018-00	CERAMIC CHIP 0.0056MF	10%	50V	
C147	1-163-012-00	CERAMIC CHIP 0.0018MF	10%	50V	
C148	1-163-021-00	CERAMIC CHIP 0.01MF	10%	50V	
C149	1-163-021-00	CERAMIC CHIP 0.01MF	10%	50V	
C150	1-124-438-00	ELECT 1MF	20%	50V	
C151	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C152	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C153	1-124-438-00	ELECT 1MF	20%	50V	
C154	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C155	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C156	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C157	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C201	1-163-038-00	CERAMIC CHIP 0.1MF		25V	
C202	1-163-033-00	CERAMIC CHIP 0.022MF	10%	25V	
C203	1-163-033-00	CERAMIC CHIP 0.022MF	10%	25V	
C204	1-124-432-00	ELECT 47MF	20%	4V	
C205	1-124-462-00	ELECT 10MF	20%	6.3V	
C206	1-124-462-00	ELECT 10MF	20%	6.3V	
C207	1-124-462-00	ELECT 10MF	20%	6.3V	
C208	1-161-013-00	CERAMIC 0.01MF	10%	25V	
C209	1-163-016-00	CERAMIC CHIP 0.0039MF	10%	50V	
C210	1-163-016-00	CERAMIC CHIP 0.0039MF	10%	50V	
C211	1-163-038-00	CERAMIC CHIP 0.1MF		25V	
C212	1-124-430-00	ELECT 22MF	20%	4V	
C213	1-124-438-00	ELECT 1MF	20%	50V	
C214	1-124-434-00	ELECT 220MF	20%	4V	
C215	1-124-462-00	ELECT 10MF	20%	6.3V	
C216	1-124-434-00	ELECT 220MF	20%	4V	
C217	1-124-434-00	ELECT 220MF	20%	4V	
C218	1-124-430-00	ELECT 22MF	20%	4V	
C219	1-163-038-00	CERAMIC CHIP 0.1MF		25V	
C220	1-124-438-00	ELECT 1MF	20%	50V	
C221	1-124-438-00	ELECT 1MF	20%	50V	
C601	1-131-345-00	TANTALUM 0.47MF	10%	35V	
C602	1-131-368-00	TANTALUM 3.3MF	10%	10V	
CN101	1-507-951-11	JACK, EXTERNAL POWER (DC IN 3V)			
D101	8-719-100-03	DIODE 1S2835			
D102	8-719-100-03	DIODE 1S2835			
D103	8-719-801-48	DIODE 1SS193			
D104	8-719-911-06	DIODE 1SS106			
D201	8-719-801-48	DIODE 1SS193			
D202	8-719-100-03	DIODE 1S2835			

ELECTRICAL PARTS

<u>Ref.No.</u>	<u>Part No.</u>	<u>Description</u>
D401	8-719-901-52	DIODE SLP151B
D402	8-719-902-51	DIODE SLP251B
D403	8-719-902-51	DIODE SLP251B
D404	8-719-938-55	DIODE SLP451B
D405	8-719-938-55	DIODE SLP451B
HE901	A-3163-109-A	HOLDER (F) SUB ASSY, E
HE902	A-3163-108-A	HOLDER (R) SUB ASSY, E
HRP901	1-543-383-11	HEAD, MAGNETIC (REC/PB)
IC101	8-752-010-71	IC CX20107
IC201	1-806-020-21	IC TK10040
IC601	8-759-400-12	IC AN6612S
J101	1-507-921-00	JACK (MIC 1)
J102	1-507-921-00	JACK (MIC 2)
J103	1-507-999-31	JACK (EARPHONE)
J104	1-507-933-11	JACK (REMOTE)
M901	1-541-417-11	MOTOR
MIC901	8-814-184-00	MICROPHONE UNIT (C-1011)
PH201	8-719-913-55	DIODE GP-2S04-B
PH202	8-719-913-55	DIODE GP-2S04-B
PM901	1-454-431-21	SOLENOID, PLUNGER
Q101	8-729-100-66	TRANSISTOR 2SC1623
Q102	8-729-100-66	TRANSISTOR 2SC1623
Q103	8-729-100-66	TRANSISTOR 2SC1623
Q104	8-729-100-66	TRANSISTOR 2SC1623
Q105	8-729-100-66	TRANSISTOR 2SC1623
Q106	8-729-100-66	TRANSISTOR 2SC1623
Q107	8-729-100-66	TRANSISTOR 2SC1623
Q108	8-729-100-66	TRANSISTOR 2SC1623
Q109	8-729-100-66	TRANSISTOR 2SC1623
Q110	8-729-100-76	TRANSISTOR 2SA812
Q111	8-729-100-66	TRANSISTOR 2SC1623
Q112	8-729-100-76	TRANSISTOR 2SA812
Q201	8-729-100-76	TRANSISTOR 2SA812
Q202	8-729-100-66	TRANSISTOR 2SC1623
Q203	8-729-100-66	TRANSISTOR 2SC1623
Q204	8-729-100-66	TRANSISTOR 2SC1623
Q205	8-729-159-64	TRANSISTOR 2SD596
Q207	8-729-100-66	TRANSISTOR 2SC1623
Q208	8-729-100-76	TRANSISTOR 2SA812
Q209	8-729-100-66	TRANSISTOR 2SC1623
Q210	8-729-100-66	TRANSISTOR 2SC1623
Q211	8-729-100-66	TRANSISTOR 2SC1623
Q212	8-729-100-66	TRANSISTOR 2SC1623
Q213	8-729-100-66	TRANSISTOR 2SC1623

ELECTRICAL PARTS

<u>Ref.No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Value</u>	<u>Tolerance</u>	<u>Power</u>
Q214	8-729-100-66	TRANSISTOR 2SC1623			
Q401	8-729-100-66	TRANSISTOR 2SC1623			
Q402	8-729-100-66	TRANSISTOR 2SC1623			
Q601	8-729-113-32	TRANSISTOR 2SB733			
R101	1-216-033-00	METAL CHIP	220	5%	1/10W
R102	1-216-043-00	METAL CHIP	560	5%	1/10W
R103	1-216-043-00	METAL CHIP	560	5%	1/10W
R104	1-216-063-00	METAL CHIP	3.9K	5%	1/10W
R105	1-216-063-00	METAL CHIP	3.9K	5%	1/10W
R106	1-216-109-00	METAL CHIP	330K	5%	1/10W
R107	1-249-429-11	CARBON	10K	5%	1/6W
R108	1-249-429-11	CARBON	10K	5%	1/6W
R109	1-216-105-00	METAL CHIP	220K	5%	1/10W
R110	1-216-049-00	METAL CHIP	1K	5%	1/10W
R111	1-216-073-00	METAL CHIP	10K	5%	1/10W
R112	1-216-077-00	METAL CHIP	15K	5%	1/10W
R113	1-216-043-00	METAL CHIP	560	5%	1/10W
R114	1-216-097-00	METAL CHIP	100K	5%	1/10W
R115	1-216-061-00	METAL CHIP	3.3K	5%	1/10W
R116	1-216-033-00	METAL CHIP	220	5%	1/10W
R117	1-216-073-00	METAL CHIP	10K	5%	1/10W
R118	1-216-049-00	METAL CHIP	1K	5%	1/10W
R119	1-216-097-00	METAL CHIP	100K	5%	1/10W
R120	1-216-109-00	METAL CHIP	330K	5%	1/10W
R121	1-216-063-00	METAL CHIP	3.9K	5%	1/10W
R122	1-216-073-00	METAL CHIP	10K	5%	1/10W
R123	1-216-097-00	METAL CHIP	100K	5%	1/10W
R124	1-216-306-11	METAL CHIP	3.9	5%	1/10W
R125	1-216-306-11	METAL CHIP	3.9	5%	1/10W
R126	1-216-073-00	METAL CHIP	10K	5%	1/10W
R127	1-216-049-00	METAL CHIP	1K	5%	1/10W
R128	1-216-073-00	METAL CHIP	10K	5%	1/10W
R129	1-216-073-00	METAL CHIP	10K	5%	1/10W
R130	1-216-306-11	METAL CHIP	3.9	5%	1/10W
R131	1-216-065-00	METAL CHIP	4.7K	5%	1/10W
R132	1-216-097-00	METAL CHIP	100K	5%	1/10W
R133	1-216-073-00	METAL CHIP	10K	5%	1/10W
R134	1-216-049-00	METAL CHIP	1K	5%	1/10W
R135	1-216-073-00	METAL CHIP	10K	5%	1/10W
R136	1-216-069-00	METAL CHIP	6.8K	5%	1/10W
R137	1-216-067-00	METAL CHIP	5.6K	5%	1/10W
R138	1-216-085-00	METAL CHIP	33K	5%	1/10W
R139	1-216-023-00	METAL CHIP	82	5%	1/10W
R140	1-216-017-00	METAL CHIP	47	5%	1/10W
R141	1-216-089-00	METAL CHIP	47K	5%	1/10W
R142	1-216-089-00	METAL CHIP	47K	5%	1/10W

ELECTRICAL PARTS

<u>Ref.No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Value</u>	<u>Tolerance</u>	<u>Power</u>
R143	1-216-077-00	METAL CHIP	15K	5%	1/10W
R144	1-216-077-00	METAL CHIP	15K	5%	1/10W
R145	1-216-073-00	METAL CHIP	10K	5%	1/10W
R146	1-216-073-00	METAL CHIP	10K	5%	1/10W
R147	1-216-101-00	METAL CHIP	150K	5%	1/10W
R148	1-216-073-00	METAL CHIP	10K	5%	1/10W
R149	1-216-095-00	METAL CHIP	82K	5%	1/10W
R150	1-216-089-00	METAL CHIP	47K	5%	1/10W
R151	1-216-089-00	METAL CHIP	47K	5%	1/10W
R152	1-216-077-00	METAL CHIP	15K	5%	1/10W
R153	1-216-077-00	METAL CHIP	15K	5%	1/10W
R154	1-216-073-00	METAL CHIP	10K	5%	1/10W
R155	1-216-073-00	METAL CHIP	10K	5%	1/10W
R156	1-216-095-00	METAL CHIP	82K	5%	1/10W
R157	1-216-101-00	METAL CHIP	150K	5%	1/10W
R158	1-216-073-00	METAL CHIP	10K	5%	1/10W
R159	1-216-049-00	METAL CHIP	1K	5%	1/10W
R201	1-216-001-00	METAL CHIP	10	5%	1/10W
R202	1-216-097-00	METAL CHIP	100K	5%	1/10W
R203	1-216-065-00	METAL CHIP	4.7K	5%	1/10W
R204	1-216-049-00	METAL CHIP	1K	5%	1/10W
R205	1-216-073-00	METAL CHIP	10K	5%	1/10W
R206	1-216-073-00	METAL CHIP	10K	5%	1/10W
R207	1-216-043-00	METAL CHIP	560	5%	1/10W
R208	1-216-081-00	METAL CHIP	22K	5%	1/10W
R209	1-216-073-00	METAL CHIP	10K	5%	1/10W
R210	1-216-073-00	METAL CHIP	10K	5%	1/10W
R211	1-216-097-00	METAL CHIP	100K	5%	1/10W
R212	1-216-029-00	METAL CHIP	150	5%	1/10W
R213	1-216-097-00	METAL CHIP	100K	5%	1/10W
R214	1-216-029-00	METAL CHIP	150	5%	1/10W
R215	1-216-073-00	METAL CHIP	10K	5%	1/10W
R216	1-216-073-00	METAL CHIP	10K	5%	1/10W
R217	1-216-103-00	METAL CHIP	180K	5%	1/10W
R218	1-216-097-00	METAL CHIP	100K	5%	1/10W
R219	1-210-825-00	SOLID	3.3M	5%	1/4W
R220	1-216-097-00	METAL CHIP	100K	5%	1/10W
R221	1-216-089-00	METAL CHIP	47K	5%	1/10W
R222	1-216-057-00	METAL CHIP	2.2K	5%	1/10W
R223	1-216-101-00	METAL CHIP	150K	5%	1/10W
R224	1-216-101-00	METAL CHIP	150K	5%	1/10W
R225	1-216-067-00	METAL CHIP	5.6K	5%	1/10W
R226	1-216-057-00	METAL CHIP	2.2K	5%	1/10W
R227	1-216-081-00	METAL CHIP	22K	5%	1/10W
R228	1-216-069-00	METAL CHIP	6.8K	5%	1/10W
R229	1-216-073-00	METAL CHIP	10K	5%	1/10W
R230	1-216-073-00	METAL CHIP	10K	5%	1/10W
R231	1-216-073-00	METAL CHIP	10K	5%	1/10W
R232	1-216-081-00	METAL CHIP	22K	5%	1/10W
R233	1-216-073-00	METAL CHIP	10K	5%	1/10W
R234	1-216-073-00	METAL CHIP	10K	5%	1/10W
R235	1-216-089-00	METAL CHIP	47K	5%	1/10W
R236	1-216-097-00	METAL CHIP	100K	5%	1/10W
R237	1-216-089-00	METAL CHIP	47K	5%	1/10W

ELECTRICAL PARTS

<u>Ref.No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Value</u>	<u>Tolerance</u>	<u>Power</u>
R238	1-216-101-00	METAL CHIP	150K	5%	1/10W
R239	1-216-051-00	METAL CHIP	1.2K	5%	1/10W
R240	1-216-089-00	METAL CHIP	47K	5%	1/10W
R241	1-216-009-00	METAL CHIP	22	5%	1/10W
R242	1-216-081-00	METAL CHIP	22K	5%	1/10W
R243	1-216-073-00	METAL CHIP	10K	5%	1/10W
R244	1-216-005-00	METAL CHIP	15	5%	1/10W
R245	1-216-049-00	METAL CHIP	1K	5%	1/10W
R401	1-216-049-00	METAL CHIP	1K	5%	1/10W
R402	1-216-073-00	METAL CHIP	10K	5%	1/10W
R403	1-216-025-00	METAL CHIP	100	5%	1/10W
R404	1-216-306-11	METAL CHIP	3.9	5%	1/10W
R405	1-216-067-00	METAL CHIP	5.6K	5%	1/10W
R406	1-216-063-00	METAL CHIP	3.9K	5%	1/10W
R407	1-216-089-00	METAL CHIP	47K	5%	1/10W
R408	1-216-043-00	METAL CHIP	560	5%	1/10W
R409	1-216-017-00	METAL CHIP	47	5%	1/10W
R601	1-216-049-00	METAL CHIP	1K	5%	1/10W
R602	1-216-065-00	METAL CHIP	4.7K	5%	1/10W
R603	1-216-134-00	METAL CHIP	2.2	5%	1/8W
R604	1-216-134-00	METAL CHIP	2.2	5%	1/8W
RV101	1-228-898-00	RES, VAR, CARBON 10K(VOL)			
RV201	1-230-225-00	RES, ADJ, METAL GLAZE 100K			
RV601	1-237-434-11	RES, VAR, CARBON 5K (TAPE SPEED)			
RV602	1-230-602-11	RES, ADJ, METAL GLAZE 4.7K			
S101	1-553-223-00	SWITCH, SLIDE (FWD/REV)			
S102	1-554-575-00	SWITCH, SLIDE (RECORD/PLAYBACK)			
S103	1-554-123-00	SWITCH, SLIDE (TONE)			
S104	1-570-175-11	SWITCH, LEAF (POWER)			
S201	1-554-123-00	SWITCH, SLIDE (ALARM)			
S202	1-570-175-11	SWITCH, LEAF(ERASE PROOF/B SIDE)			
S203	1-570-175-11	SWITCH, LEAF (REV)			
S401	1-553-601-00	SWITCH, SLIDE (PAUSE)			
S402	1-570-698-11	SWITCH, KEY BOARD (BATT CHECK)			
S701	1-554-123-00	SWITCH, SLIDE (PRE-END REVERSE)			
S901	1-553-226-00	SWITCH, LEAF (REV)			
SP901	1-503-322-11	SPEAKER			
T101	1-433-238-00	TRANSFORMER, BIAS OSCILLATOR			
THP601	1-807-282-11	THERMISTOR (POSITIVE)			
THP602	1-806-800-11	THERMISTOR (POSITIVE)			

ACCESSORY & PACKING MATERIAL

<u>Part No.</u>	<u>Description</u>
3-335-586-01	SPACER
3-337-529-01	INDIVIDUAL CARTON
3-335-588-01	CUSHION
3-335-591-11	CASE, CARRYING
3-701-622-00	BAG, POLYETHYLENE
3-769-202-11	MANUAL, INSTRUCTION

TCM-1000A

9-952-772-11

(Including 9-952-772-91)

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Audio Group

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